



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

3/15/18 March 2
D206-797-022
Job Sheet 170381



Part No: D206-797-022

Job Qty: 1 ea

Part Name: 206L / L1 / L3 / L4 Quick Release Heli-Utility-Basket™ Heavy Duty Lid - RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/15/18

Job Tracking No:

Due Date: 3/2/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B SHEET 16 IPP Rev:A 10.11.29 new issue DD verf:JLM IPP Rev:B 11.02.10 as per IIN rev.A DD verf:JLM IPP Rev:C 11.09.12 @ chg 002 DD verf:EC IPP REV:D 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:E 12.07.24 AS PER ECN12-611 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/2/18	0.00	0.00	Start Up Stores/Pkg-1		<i>SmB</i>
110	Packaging	1 pcs		3/2/18	0.00	0.00	Packaging1-3		<i>SmB</i>
115	QC	1 pcs		3/2/18	0.00	0.00	QC5		
120	QC	1 pcs		3/2/18	0.00	0.00	QC4		<i>M. D.</i>
125	DC	1 pcs		3/2/18	0.00	0.00	DC		<i>M. D.</i>
130	Packaging	1 pcs		3/2/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea		3/2/18	0.00	0.00	QC21		<i>DAS</i> APR 17 2018

Part Op 110 - ****Mask label plate to size of D4307 label, use scotchbrite red pad to lightly sand area for label, apply label ****
Descriptions: 115 - ***Inspect label on lid***

125 - Photocopy bluefile & type labels per PPPD206-797-022 CHG005

130 - Identify and pack for shipping as per PPP D206-797-022

PKG FG.
SOLD

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D206-797-211	<i>5061661</i>	0	0	0
	D4272-012	<i>5056209</i> 1	1	0	0

Part Specifications

Specifications could not be found.

Plex 1/15/18 4:20 PM dart.poulin.mario

D3914-011
D4273042

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																										
Date : _____		MRB (QSI042) Approval 																																																																																										
Description W/ Dart Aerospace Ltd. 12710 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 04/17/18 Container No: S061742 Part: D206-797-022 Job No: 170381 Serial No/Batch: S061742 Revision: _____ Inspector: _____		Completed By 																																																																																										
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1. A

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Part Number: D206-797-022

Description: HELI-UTILITY BASKET, HEAVY DUTY LID, RH

[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
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